

MAXTURN LIGHTER QC INSPECTION REPORT 打火机质量检验表				GRADE	1		
Customer:		Lighter Code 火机编号		ISO 9994: 2008			
Purchase Order No 订单编号:		Inspection carried out/这订单需要几次检验					
Order Quantity 订单数量:		1次 2次 3次					
Inspection Date		日期(1):					
Inspection Temperature		日期(2):					
Inspection Quantity		Cr	Mj	Mn	Cr - 严重缺陷	Mj - 重缺陷	Mn - 小缺陷
NO.	Inspection Items :						
1	Flame 火焰						
	No Flame		x				
	Spitting/ sputtering 喷瓦斯/喷溅	x					
	Flaring 跳火		x				
	Flame Extinguish(> 2 Second) 慢熄火(超过2秒)	x					
	Flame Height (at 23°C). Ring at Max (+) Acceptance Range : 4.0cm to 6.0 cm (Refer to P/O)						
	** First strike shall not more than 5cm		x				
				x			
	** Need to turn the ring from its original position to min (-) and turn to max position (+) as final flame height		x				
		x					
	Flame Height (at 23°C). Ring at Min (-)						
	No Flame	x					
	2cm < Flame < 5cm			x			
	Flame > 5cm		x				
	Flame Height at 1st Strike (at 23°C) (Refer to P/O flame setting requirement)						
	Flame > 6cm (NOT Applicable if setting at Max (+) high side is 6cm or higher)	x					
2	Windshield 风罩						
	Rusty 生锈 > 2% 锈点小于2%	x					
	Distortion 风罩变形		x				
	Wrong Windshield with other Logo 错盖风罩	x					
	Windshield loose 风罩松		x				
	Scratches & uneven 刮花及不均匀 (夹伤)		x				
	Plating Deviation 电镀不良		x				
3	Ignition Seat 支架						
	Ignition Seat Not Pressed In 支架没完全装入		x				
	Ignition seat Color Mismatch 支架颜色不符合			x			
	Ignition Seat Short-Shot 支架缺料			x			
	Ignition Seat Cracked 支架爆裂		x				
	Ignition seat flashing 外机头推出(焊接偏低)		x				
	Rough or Cannot Strike 中轮紧或打不着火		x				
	V/Lever Broken 压柄一打火即断裂 压柄不到位		x				
	Adjusting Ring Broken Or No function 火环断裂	x					
	Ring Loose/Tight 调火环打滑/太紧	x					
	Ignition Wheel Damage 磨轮散开		x				
	外机头推出(焊接偏低)		x				
4	Gas (80-85%) or based on PO requirements 瓦斯						
	Slow Leakage 漏气		x				
	<75% Gas Level 水位低于75%		x				
	Empty Gas 气体漏完	x					
	Gas Level higher than >85% 水位高过>85%		x				
5	Tank Body 机壳<油槽>						
	Scratches 刮伤			x			
	Sink Mark 表面凹进收缩			x			
	Welding Cracked/ contain Dirt 油槽爆裂/有脏		x				
	Central & Hair Line Crack 中脊严重或轻微破裂(放光芒)			x			
6	Complete product 制成品						
	Lighter Parts Missing 火机零件遗失	x					
	Sticker not in alignment 标签纸贴歪			x			
	Ring wrong side 火环错位			x			
	Sticker Too Loose 标签纸贴得太低		x				
	Tank Cover Contain Foreign Particle 槽盖脏		x				
	Lighter Colour Not In Sequence 颜色摆放错误			x			
7	Sticker/Inner Box/Outer Carton 纸盒 / 外箱						
	Sticker Wrong/Poor Printing 标签印刷错误	x					
	Inner Box Wrong Printing 内盒印刷错误	x					
	Inner Box Poor Printing 内盒印刷不明显	x					
	Carton Box Wrong/ Missing Printing 外箱没有印刷或潮湿	x					
	Logo Embossing 风盖打印不明显	x					
8	Other Defective, please specify 其他的不良品, 请注明						
9	Mandatory Requirements 规定测试						
	Elevated Temperature Test (4 Hrs) 65°C						
10	Lab Tests Requirement (Optional) 实验室测试要求(可选)						
	1.5m Drop Test (100's) 100 pieces						
	Salt Water Test on Metal cap @ 4 Hours 10 pieces of metal cap taken from existing lighter.						
	Spitting, Sputtering & Flaring 20 Pieces						
	Continuous Burning Test 20 pieces						
	Cyclic Burning Test 20 pieces						
	Flame Extinction Test 20 pieces						
	Successful Striking Rate Test 20 Pieces						
订单需1次检验 @ 960,000 支左右, 从每36箱抽检50支(1,250支) 或参考AQL抽检		Total Reject					
Cr-严重缺陷 * Mj-重缺陷 * Mn-小缺陷		允许的不良率 AQL		0	21	21	